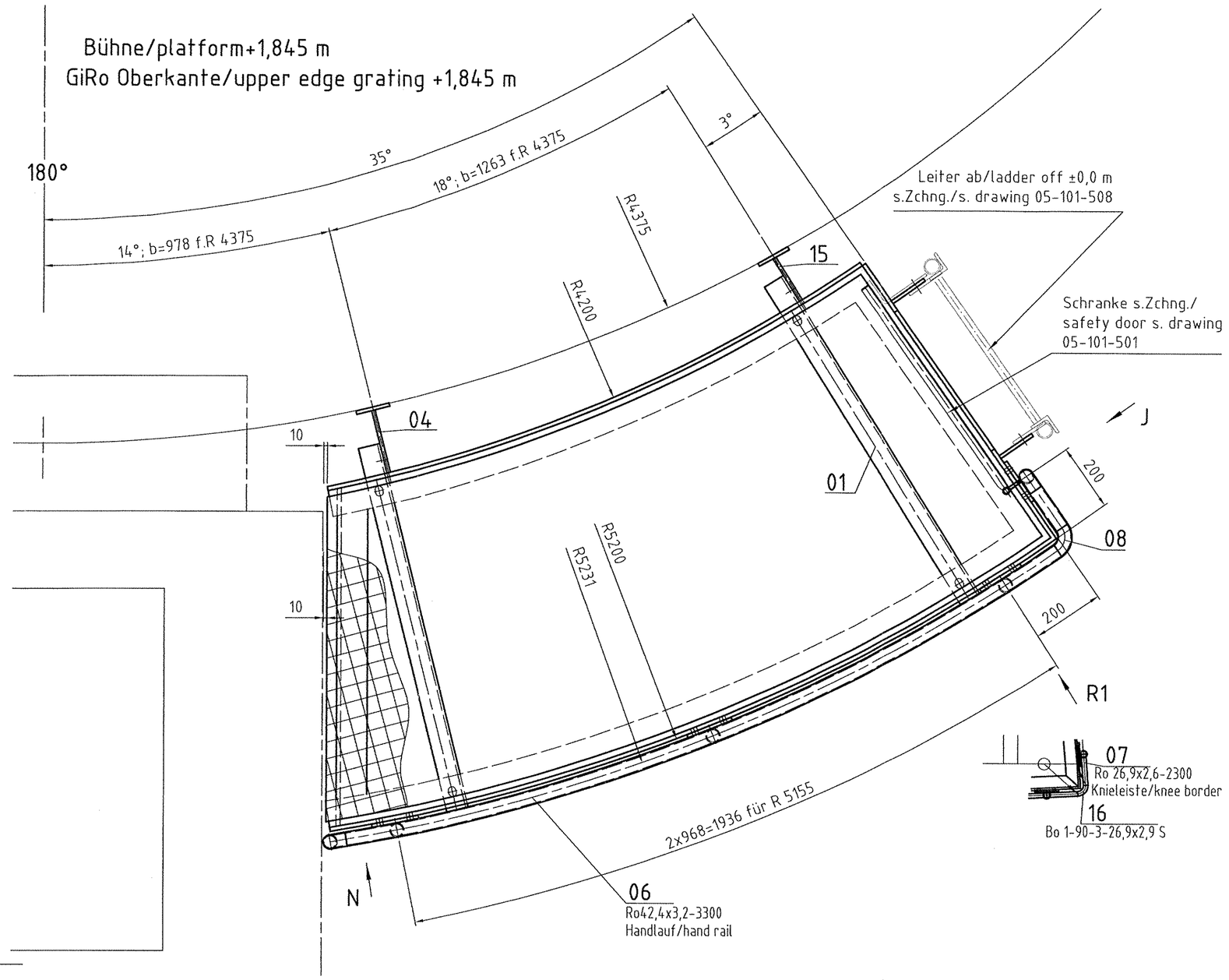
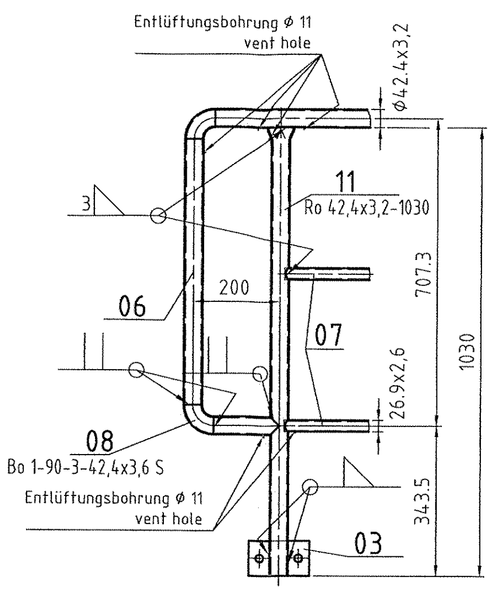
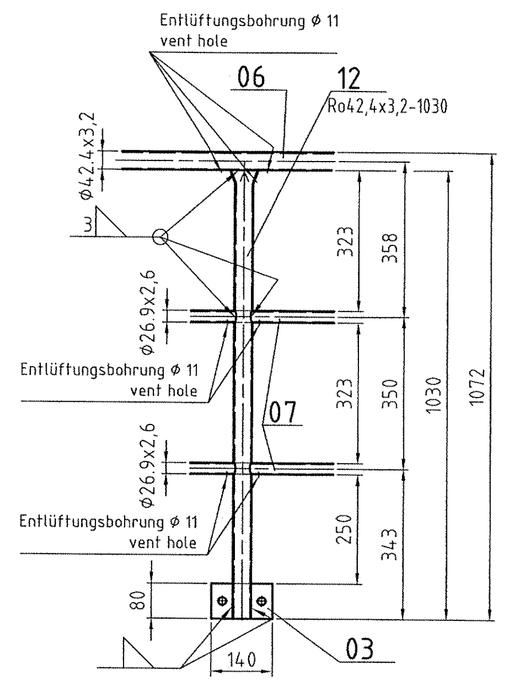


Ansicht/view N

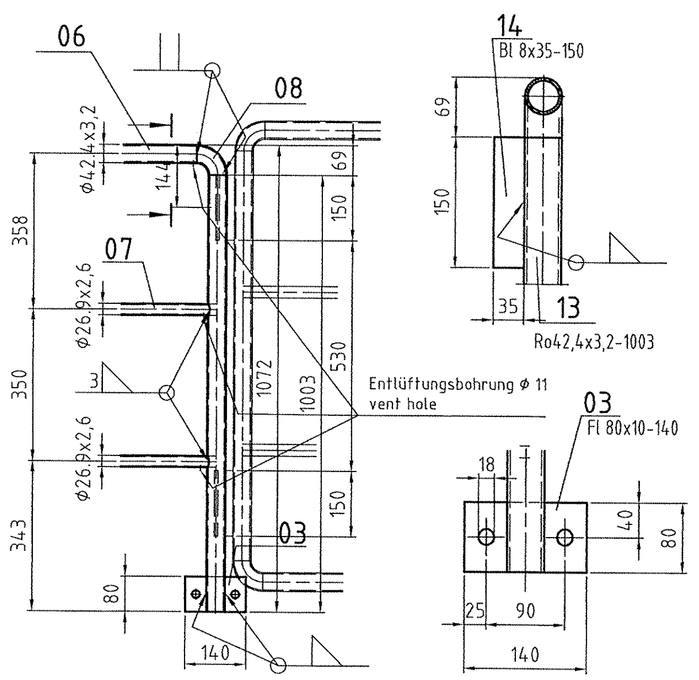


Ansicht/view R1



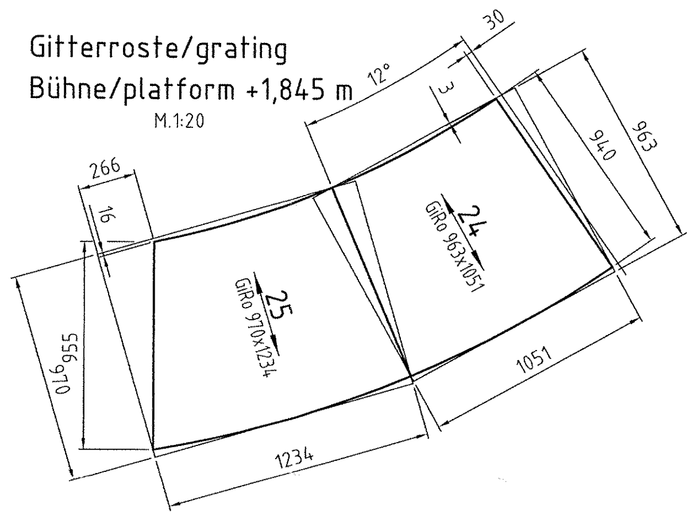
Ansicht/view J

M 1:5

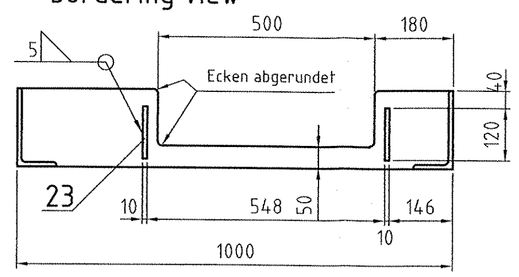


Gitterroste/grating
Bühne/platform +1,845 m

M.1:20

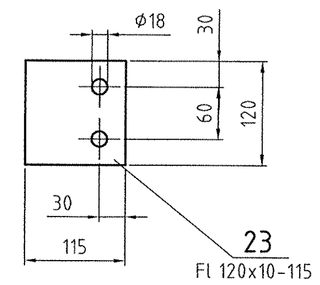


Ansicht Bühnenträger Pos.20
bordering view

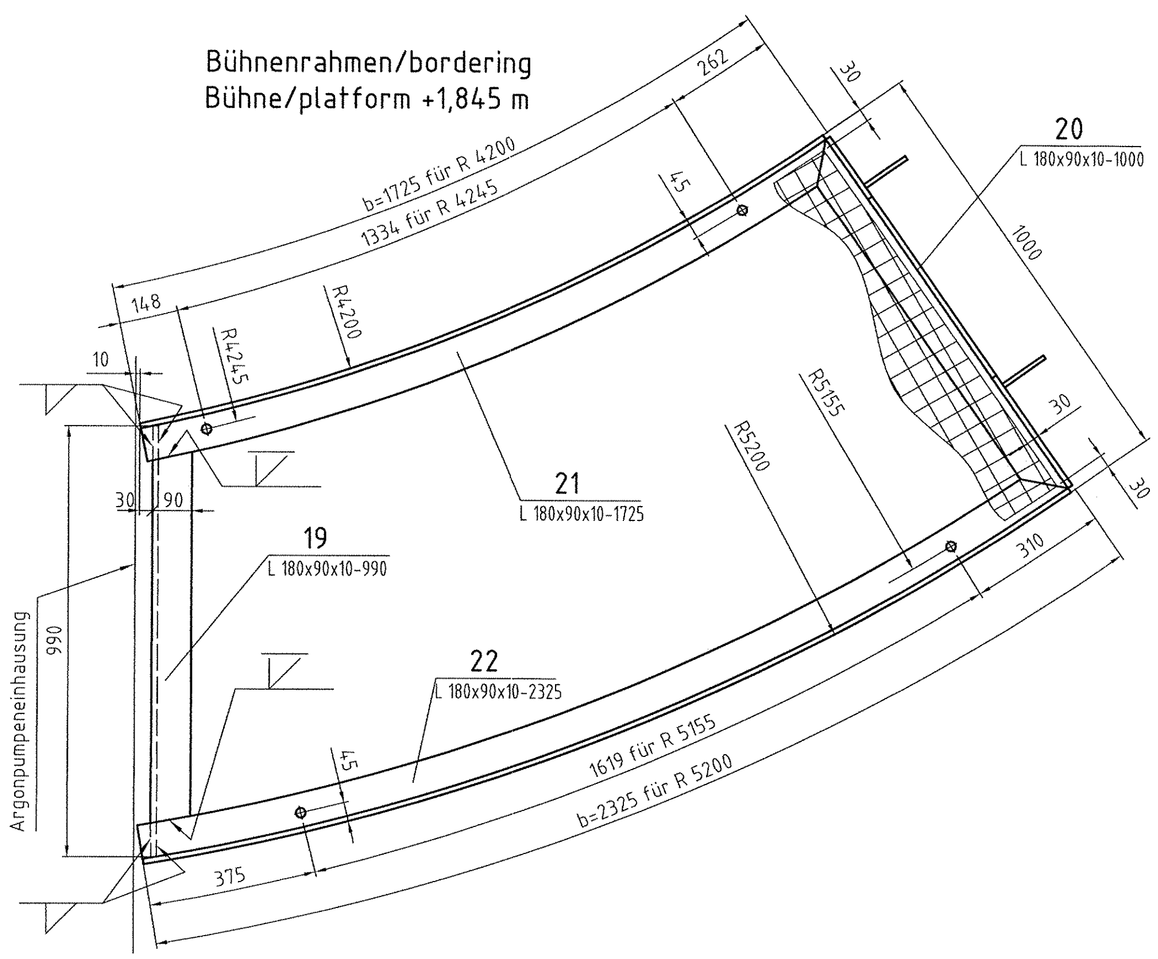


Pos 23

M.1:5

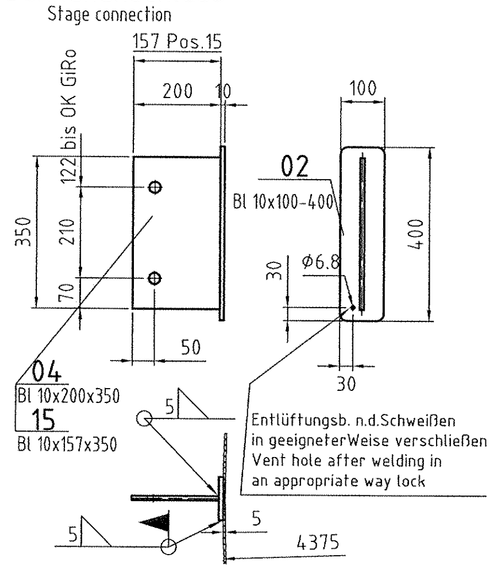


Bühnenrahmen/bordering
Bühne/platform +1,845 m

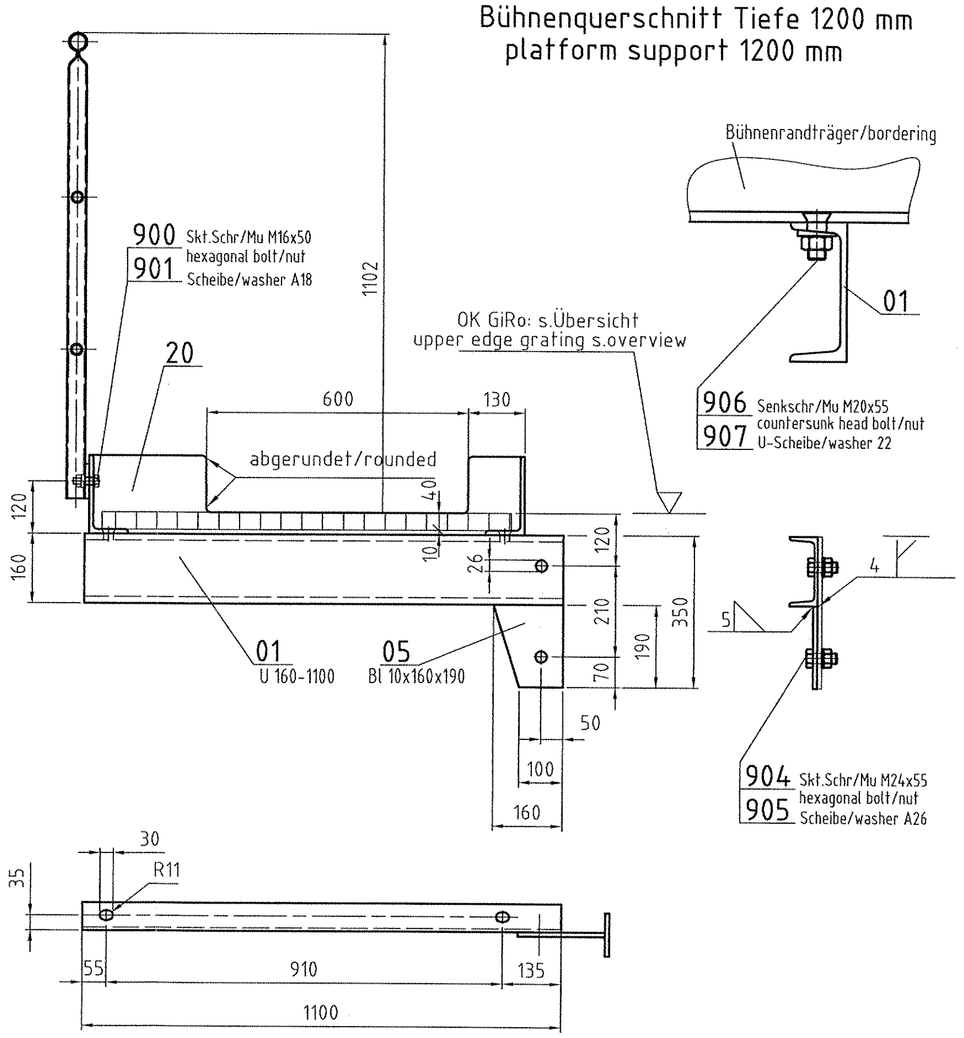


Bühnenanschluss

Stage connection



Bühnenquerschnitt Tiefe 1200 mm
platform support 1200 mm



Oberflächenbehandlung
Surface treatment

Bühnen, Leitern und Gitterroste:
platforms, ladders, gratings
- feuerverzinkt
- hot dip galvanized

Zeichnung gehört zu: 05–101–500
see also drawing:

Die folgenden technischen Anforderungen sind einzuhalten:

The following technical requirements are to be fulfilled:

- Allgemeintoleranzen nach DIN ISO 2768 – C
- Allgemeintoleranzen für Schweißkonstruktionen nach EN ISO 13920 – CG
- Schweißnahtvorbereitung nach DIN 8551 T1 und T4.
- Tragende und gasbeaufschlagte Schweißnähte sind 100% visuell zu prüfen.

- General tolerances in accordance with DIN ISO 2768 – C
- General tolerances for welded constructions in accordance with EN ISO 13920 – CG
- Preparation of welds in accordance with DIN 8551 part 1 and part 4.
- Supporting and gas-primed welds are checked 100% visual.
- All welds without dimensions: a = 4mm

ARCHIVES REV.NO.	REV.	JOB NO.	DESCRIPTION	SIGN.	DATE
.	.	.	.	.	.

REVISIONS

AIR LIQUIDE

Air Liquide ACS GmbH

Air System Barlage

DATE: 14.04.05	NAME: Speer	CHECKED: Eiselt	HISTORY FILE: 05-101-507-0.dwg
JOB CODE: K70101 ASU No. 9 Kosice		SCALE 1:10(1:20;1:5)	ORIGINAL FORMAT DIN A1
REFERENCE:		SHEET: 1	OF 1 SHEETS
REPLACES:	TITLE: Coldbox-Stages and ladders platform +1,845 m	DRAWING No.: 05-101-507	REV. 0
REPLACED BY:			